

Product Data Sheet

1710 Commerce Drive Piqua, OH 45356 Tel. 937.573.4959 Fax. 937.458.0446 www.scspecialtychemicals.com

FASC-Tac™ 526-P

Description:

Water Based Acrylic Emulsion

Suggested Uses:

- Slot Die Coating
- Prime Labels Paper or Film

Typical Physical Properties

PROPERTY	VALUE
Percent Solids	49 to 51%
Polymer Type	Water Based Acrylic Emulsion
Viscosity @ 25°C	2,800 to 3,200 cps.

Characteristics:

- FASC TAC 526-P is a single package water based acrylic emulsion
- Good Chemical Resistance
- Excellent Clarity

Typical Performance Properties

PROPERTY	VALUE
180° Peel Adhesion (15 minute)	4.2 lbs.
180° Peel Adhesion (24 hour)	4.4 lbs.
Shear Adhesion 1"x1"x1,000 Grams	> 70 Hours
Loop Tack Adhesion	4.2 lbs.
Density, lbs./gallon	8.6

SAMPLE PREPARATION:

Facestock: 2 mil PET Film (treated) Release Liner: 2 mil PET Film

Adhesive Film (dry) 1.0 mil (25.4 microns) Coating Weight: 16 lbs. / 3,000 Ft² / 1 mil.

Drying Conditions: 5 minutes at room temperature, followed by 5

minutes @ 212° F (100° C)

Revision #2: 09/14/2020



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About Us:

South Coast Specialty Chemicals, LLC has been producing acrylic pressure sensitive adhesives for the tape & label industry since 2003

We provide both solventborne and water-borne specialty PSA materials for tape and label markets.

We maintain a fully licensed and insured facility in which we support our customers with laboratory (PSTC) and compounding services.

South Coast Specialty Chemicals, LLC

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General Properties

Recommended Storage:

Keep in full tightly closed containers. Store above freezing.

Shelf Life:

When stored (full drums) in recommended storage conditions. Shelf-life is 6 months from the date of manufacture. Viscosity may rise after 6 months.

DOT Label Required:

None

Handling:

Product contains ingredients that could be harmful to your health if mishandled. Proper PPE equipment should be utilized. Consult the SDS before using this product.

Safety Data Sheet:

Consult all information contained in the material Safety Data sheet for this product.

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